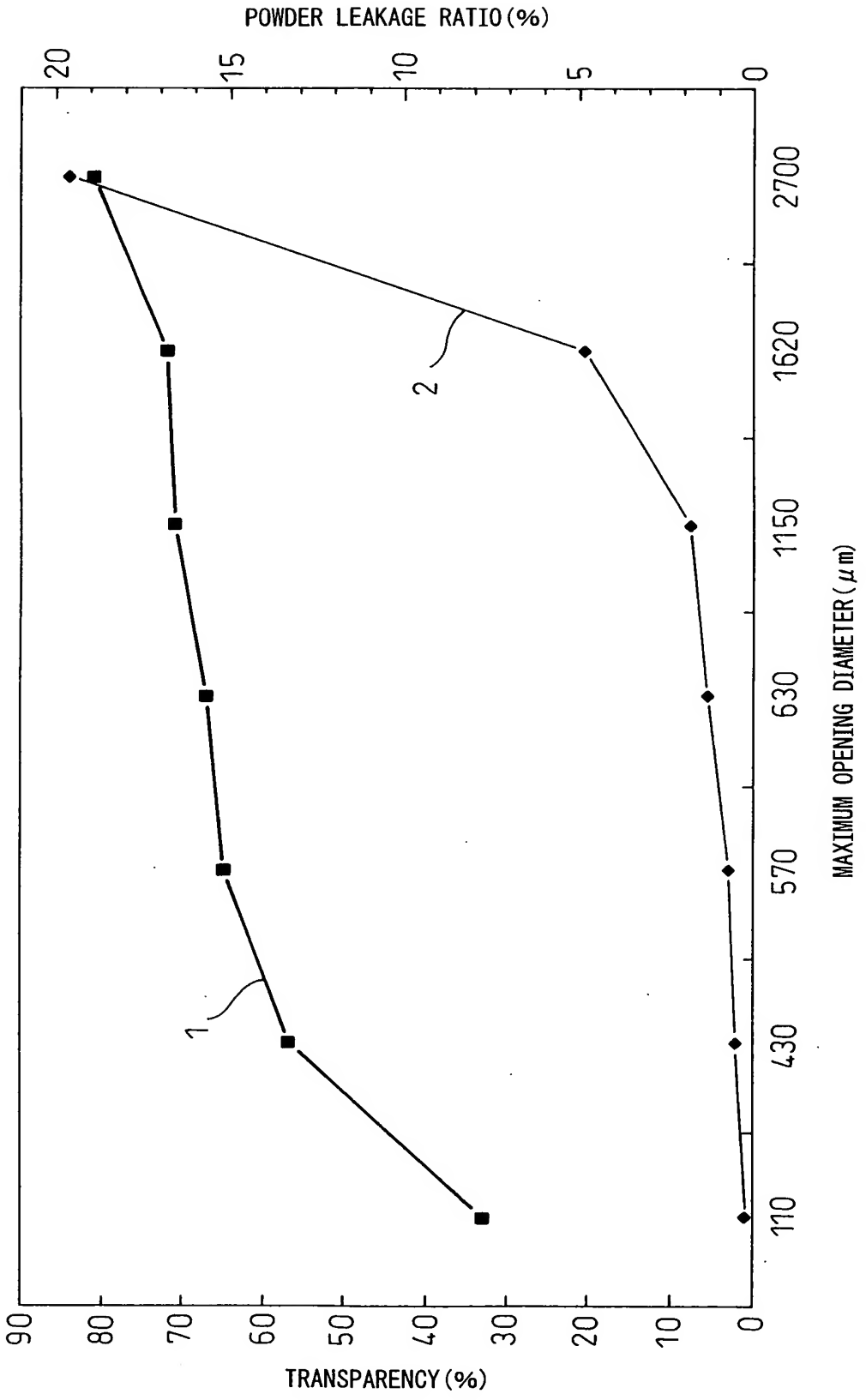
Fig.1


POWDER LEAKAGE RATIO (%)
20
15
10
5
0
2700
1620
1150
630
570
430
110
MAXIMUM OPENING DIAMETER (μm)
1
2
90
80
70
60
50
40
30
20
10
0
TRANSPARENCY (%)